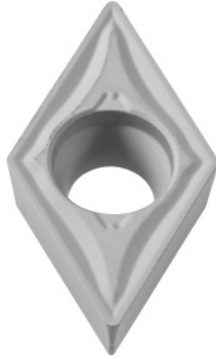


**Indexable insert for turning DCMT 11T304, for medium machining, Grade: HBT020****Order data**

Order number	260507 HBT020
GTIN	4062406257354
Item class	22D

Technical description

Grade	HBT020
Cutting conditions	slightly interrupted
Main application	P
ISO code indexable insert	DCMT 11T304
Feed f	0.12 - 0.3 mm/rev.
Chip breaker	PM
Coating	TiCN
Cutting speed v_c main application	100 - 280 m/min
Tool material	Carbide
Corner radius	0.4 mm

Number of changes/inserts	2
Cutting depth a_p	0.5 - 2.5 mm
Finishing/roughing assignment	Skrubbearbejdning-sletbearbejdning
Type of product	Indexable insert for turning